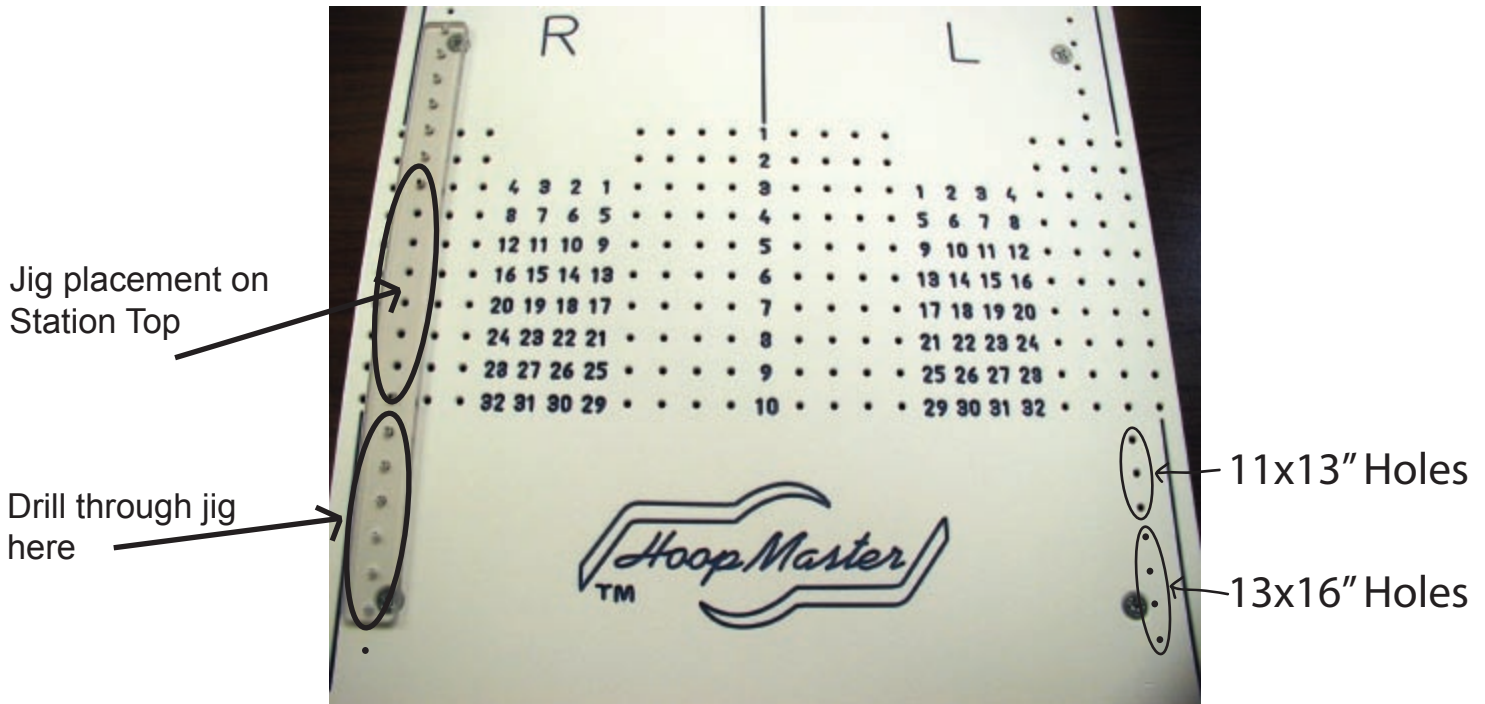


Instructions to add holes to old HoopMaster Stations to allow you to use the 11x13" or 13x16" Mighty Hoop Fixtures

The 11x13" and 13x16" fixtures need holes that some of the older HoopMaster Stations did not have. The 11x13" Fixtures need the 3 holes marked in the picture below. The 13x16" Fixtures also need the extra 4 holes marked below. These holes are needed on both sides of the station. Most stations already have these holes, but if yours does not, this jig and drill bit will be used to locate and drill these holes. Please save this jig because it can also be used to put other holes in the station if you purchase special fixtures in the future.



Start by placing the jig on the station. The pins in the jig should go in the second row in from the sides of the station and in line with #4 and #32. See picture above for placement. Use the #29 drill provided to drill the new holes. Please note, there are 6 holes in each end of the jig, drill these holes first and then move the jig down into one of the new holes and drill the 7th hole needed for the 13x16" fixture. Drill right through the holes in the jig and through the station. Make sure you hold the drill perpendicular to the station when drilling. Only 3 holes are needed for the 11x13" fixture, but it would not hurt to drill the extra ones for the 13x16" even if you do not have this size yet.

If you have any questions, please give us a call.

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